

PAINT FINISH DENIBBING PROCESS

1	Initial Defect Removal		<p>Use a P1500 or P2000 minidisc to sand away the defect or cut the nibble using the dust removal file.</p> <p>Degrease and wipe clean.</p>			<ul style="list-style-type: none"> • SPDM Finixa adhesive minidiscs • DRF 50 Finixa holder for dust removal file and adhesive minidiscs • DRF 05-10 Finixa dust removal file
2	Scratch Refinement		<p>Smoothen the repaired surface using a P2500 or P3000 foam disc, if needed add a 10mm soft interface pad.</p> <p>Degrease and wipe clean.</p>			<ul style="list-style-type: none"> • SPDQ 3000 Finixa ultimate discs • SAM 36 Finixa soft 10 mm interface sanding pad
3	Polishing		<p>Take the one step compound on a white or orange pad and start at low speed (700rpm), when structure of the compound becomes transparant, up the speed a bit (850rpm)</p>			<ul style="list-style-type: none"> • POL 10 Finixa one step polish paste • POL 20-25 Finixa orange (open cell) & white (closed cell) foam pad
Optional	Holograms & Swirls Removal		<p>Position the black soft pad asymmetric on the machine (will result in orbital movement) and go over the polished surface to remove swirls and/or holograms</p>			<ul style="list-style-type: none"> • POL 30 Finixa black (soft) foam pad
4	Final Detail		<p>Use a microfiber cloth to clean and brighten the surface.</p>			<ul style="list-style-type: none"> • POL 40 Finixa micro fibre cloth

Finixa products for denibbing